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August, 2001

P. C. S. Phosphates Post Office Box 300 White Springs, Florida 32096 ATTN: Mr. Jeff Hackney Maintenance Supervisor

#### RE: Effectiveness of Cathodic Protection Survey Underground Natural Gas System

#### INTRODUCTION

The annual cathodic protection survey was conducted for P.C.S. Phosphates during the month of August, 2001. During this survey, P.C.S. Phosphates natural gas system was inspected for the effectiveness of cathodic protection, as applied. The cathodic protection system for P.C.S. Phosphates consists essentially of Galvomag Magnesium anodes placed in various locations throughout the natural gas system.

#### **RESULTS AND ANALYSIS**

A total of 6 readings were taken during this survey. As can be seen by the structure-to-soil potential measurements and the enclosed data sheet, all of the readings obtained were indicative of cathodic protection. A structure-to-soil potential of 850 millivolts or more negative is the basis used in this report to confirm cathodic protection.

#### RECOMMENDATIONS P. C. S. Phosphates – White Springs Underground Natural Gas System August, 2001

The sacrificial anode arrangement designed to protect the coated and wrapped steel natural gas system is providing adequate current to afford cathodic protection to the steel distribution system. Structure-to-soil readings obtained from Cathodic Test Points and gas risers on the steel distribution system indicate complete cathodic protection. Two [2] Railroad casings were inspected during this survey. Carrier casing pipes were found not to be isolated from the natural gas piping.

The six inch steel gas pipe supplying the D.A.P. plant is heavily corroded. It is recommended that this exposed piping be cleaned, primed and painted to prevent further atmospheric corrosion.

At this time, the Natural Gas Distribution System for the P.C.S. Phosphates Suwannee River Chemical Plant complex is completely Cathodically Protected with no further action required. I trust the above information to be satisfactory and in sufficient detail, however, should you require additional information, please contact me.

Sincerely,

J. Scott Roberts NACE C.P. Tester Certification # 371

# CATHODIC TEST POINTS

#### CATHODIC TEST POINTS P.C.S. Phosphates – White Springs Underground Natural Gas System August, 2001

#### <u>CTP - #1</u>

[1] Red Anode Wire -1.694 MV [1] Black Gas Pipeline Wire -0.862 MV

#### <u>CTP - #2</u>

[1] Red Anode Wire -1.284 MV [1] Black [Tape] Casing Pipeline Wire -0.918 MV [1] Black [No Tape] Gas Pipeline Wire -0.956 MV Anode and Gas Line Wires Together -1.027 MV

#### <u>CTP - #3</u>

[1] Red Anode Wire -1.932	MV
[1] Black [Tape] Casing Pipeline Wire	-1.012 MV
[1] Black [No Tape] Gas Pipeline Wire	-1.101 MV
Anode and Gas Line Wires Together	-1.154 MV

## STRUCTURE-TO-SOIL POTENTIALS GAS PIPE CASINGS

#### STRUCTURE-TO-SOIL POTENTIAL - GAS PIPE CASINGS P.C.S. Phosphates – White Springs Underground Natural Gas System August, 2001

Railroad Casing @ CTP #3

-1.012

Scale House Drive Casing @ CTP #2

-0.918

# **STRUCTURE - TO - SOIL POTENTIAL DATA**

### STRUCTURE – TO – SOIL POTENTIAL DATA P.C.S. Phosphates – White Springs Underground Natural Gas System August, 2001

Test Location	Energized Potentials Volts	
Metering Station [6" Steel Line]	-0.922	
Meter @ Dical Plant [2" Riser]	-0.850	
D.A.P. Loading [6" Riser]	-0.942	